

Manual Motor Starters

Product Selection Guide

Quick selection table ... IEC rating



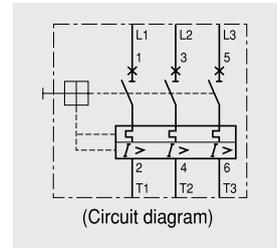
Frame			32AF																			
Type	Current adjustable type		MMS-32S								MMS-32H											
	Instantaneous type		-								MMS-32HI											
Breaking capacity			Standard								High breaking											
Handle Type			Toggle								Rotary											
Number of poles			3								3											
Rated operational voltage (Ue)			Up to 690V								Up to 690V											
Rated frequency			50/60 Hz								50/60 Hz											
Rated insulation voltage (Ui)			690V								690V											
Rated impulse voltage (Uimp)			6kV								6kV											
Utilization category	IEC 60 947-2 (Breaker)		Cat. A								Cat. A											
	IEC 60 947-4 (Motor starter)		AC 3								AC 3											
Mechanical endurance (Operating)			100,000								100,000											
Electrical endurance (Cycles)			100,000								100,000											
Max operating frequency per hour (Ope./h)			25								25											
Temperature compensation (Operation)			-20 ~ +60°C								-20 ~ +60°C											
Instantaneous short circuit release			13 × Ie max.								13 × Ie max.											
Overload protection			o								o											
Phase failure function			o								o											
Trip indicating function			x								x											
Test function			o								o											
Weight (g)			320								360											
Rated breaking capacity (kA)	Rated operational current (Ie)	Thermal release Adjustment range (A)	220V 240V 230V		415V 400V		460V 440V		525V 500V		690V 600V		220V 240V 230V		415V 400V		460V 440V		525V 500V		690V 600V	
			Icu	Ics	Icu	Ics	Icu	Ics	Icu	Ics	Icu	Ics	Icu	Ics	Icu	Ics	Icu	Ics	Icu	Ics	Icu	Ics
	0.16	0.1-0.16	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
	0.25	0.16-0.25	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
	0.4	0.25-0.4	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
	0.63	0.4-0.63	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
	1	0.63-1	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
	1.6	1-1.6	100	100	100	100	100	100	100	100	3	3	100	100	100	100	100	100	100	100	100	100
	2.5	1.6-2.5	100	100	100	100	100	100	50	38	3	3	100	100	100	100	100	100	100	100	8	8
	4	2.5-4	100	100	100	100	50	38	15	11	3	3	100	100	100	100	100	100	100	100	8	8
	6	4-6	100	100	100	100	15	11	10	8	3	3	100	100	100	100	100	100	100	100	6	6
	8	5-8	100	100	100	100	15	11	10	8	3	3	100	100	100	100	50	38	50	38	6	6
	10	6-10	100	100	50	38	15	11	6	5	3	3	100	100	100	100	50	38	50	38	6	6
	13	9-13	100	100	50	38	10	8	6	5	3	3	100	100	100	100	50	38	42	32	6	6
	17	11-17	50	38	20	15	10	8	6	5	3	3	100	100	50	38	20	15	10	8	4	4
	22	14-22	40	30	15	11	8	6	6	5	3	3	100	100	50	38	20	15	10	8	4	4
	26	18-26	40	30	15	11	8	6	5	4	3	3	100	100	50	38	20	15	10	8	4	4
	32	22-32	30	22	10	5	6	4	5	4	3	3	100	100	50	38	20	15	10	8	4	4
	40	28-40	20	15	10	5	5	3	4	3	2	2	100	100	40	30	15	11	8	6	3	3
	50	34-50	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	63	45-63	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	65	47-65	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	75	55-75	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	90	70-90	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	100	80-100	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

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Product Selection Guide

Standard type

- Adjustable thermal release
- Magnetic release 13 le max.
- Trip class 10
- Protective function
 - phase-failure
 - short circuit
 - overload



Type	Rated operational current I_e [A]	Thermal release Adjustment range [A]	Magnetic release Operating current [A]	Switching of 3 phase AC motors, AC-2, AC-3						400/415V	
				3-phase [kW] (50/60Hz)			3-phase [HP] (60Hz)			I_{cu} [kA]	I_{cs} [kA]
				230V	400V	690V	230V	460V	575V		
MMS-32S	0.16	0.1...0.16	2.1	-	0.02	-	-	-	-	100	100
	0.25	0.16...0.25	3.3	0.03	0.06	-	-	-	-	100	100
	0.4	0.25...0.4	5.2	0.06	0.09	-	-	-	-	100	100
	0.63	0.4...0.63	8.2	0.09	0.12	0.25	-	-	-	100	100
	1	0.63...1.0	13	0.12	0.25	0.55	-	1/2	1/2	100	100
	1.6	1.0...1.6	20.8	0.25	0.55	1.1	1/3	3/4	1	100	100
	2.5	1.6...2.5	32.5	0.37	0.75	1.5	1/2	1 1/2	1 1/2	100	100
	4	2.5...4.0	52	0.75	1.5	3	1	2	3	100	100
	6	4...6	78	1.5	2.2	4	1 1/2	5	5	100	100
	8	5...8	104	1.5	3	5.5	2	5	5	100	100
	10	6...10	130	3	4	7.5	3	7 1/2	10	50	38
	13	9...13	169	3	5.5	11	3	7 1/2	10	50	38
	17	11...17	221	4	7.5	11	5	10	15	20	15
	22	14...22	286	4	7.5	15	7 1/2	15	20	15	11
26	18...26	338	5.5	11	18.5	7 1/2	15	20	15	11	
32	22...32	416	7.5	15	22	10	20	30	10	5	
40	28~40	520	7.5	18.5	30	15	30	40	10	5	
MMS-63S	10	6~10	130	3	4	7.5	3	7 1/2	10	100	100
	13	9~13	169	3	5.5	11	3	7 1/2	10	50	38
	17	11~17	221	4	7.5	11	5	10	15	25	19
	22	14~22	286	4	7.5	15	7 1/2	15	20	25	19
	26	18~26	338	5.5	11	18.5	10	20	25	25	19
	32	22~32	416	7.5	15	22	10	25	30	25	19
	40	28~40	520	7.5	18.5	30	15	30	40	25	19
	50	34~50	650	11	22	45	15	40	50	25	19
	63	45~63	819	15	30	55	20	50	60	25	19
65	47~65	845	15	30	55	20	50	60	25	19	
MMS-100S	17	11~17	221	4	7.5	11	5	10	15	50	38
	22	14~22	286	4	7.5	15	7 1/2	15	20	50	38
	26	18~26	338	5.5	11	18.5	10	20	25	50	38
	32	22~32	416	7.5	15	22	10	25	30	50	38
	40	28~40	520	7.5	18.5	30	15	30	40	50	38
	50	34~50	650	11	22	45	15	40	50	50	38
	63	45~63	819	15	30	55	20	50	60	50	38
	75	55~75	975	22	37	63	25	60	75	50	38
	90	70~90	1170	30	45	75	30	75	100	50	38
100	80~100	1300	30	45	90	40	75	100	50	38	

High breaking type

- Adjustable thermal release
- Magnetic release 13 le max.
- Trip class 10
- Protective function
 - phase-failure
 - short circuit
 - overload



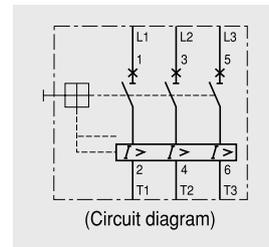
Type	Rated operational current I_e [A]	Thermal release Adjustment range [A]	Magnetic release Operating current [A]	Switching of 3 phase AC motors, AC-2, AC-3						400/415V	
				3-phase [kW] (50/60Hz)			3-phase [HP] (60Hz)			I_{cu} [kA]	I_{cs} [kA]
				230V	400V	690V	230V	460V	575V		
MMS-32H	0.16	0.1...0.16	2.1	-	0.02	-	-	-	-	100	100
	0.25	0.16...0.25	3.3	0.03	0.06	-	-	-	-	100	100
	0.4	0.25...0.4	5.2	0.06	0.09	-	-	-	-	100	100
	0.63	0.4...0.63	8.2	0.09	0.12	0.25	-	-	-	100	100
	1	0.63...1.0	13	0.12	0.25	0.55	-	1/2	1/2	100	100
	1.6	1.0...1.6	20.8	0.25	0.55	1.1	1/3	3/4	1	100	100
	2.5	1.6...2.5	32.5	0.37	0.75	1.5	1/2	1½	1½	100	100
	4	2.5...4.0	52	0.75	1.5	3	1	2	3	100	100
	6	4...6	78	1.5	2.2	4	1½	5	5	100	100
	8	5...8	104	1.5	3	5.5	2	5	5	100	100
	10	6...10	130	3	4	7.5	3	7½	10	100	100
	13	9...13	169	3	5.5	11	3	7½	10	100	100
	17	11...17	221	4	7.5	11	5	10	15	50	38
	22	14...22	286	4	7.5	15	7½	15	20	50	38
MMS-63H	26	18...26	338	5.5	11	18.5	7½	15	20	50	38
	32	22...32	416	7.5	15	22	10	20	30	50	38
	40	28~40	520	7.5	18.5	30	15	30	40	40	30
	10	6~10	130	3	4	7.5	3	7½	10	100	100
	13	9~13	169	3	5.5	11	3	7½	10	100	100
	17	11~17	221	4	7.5	11	5	10	15	50	50
	22	14~22	286	4	7.5	15	7½	15	20	50	50
	26	18~26	338	5.5	11	18.5	10	20	25	50	50
	32	22~32	416	7.5	15	22	10	25	30	50	50
MMS-100H	40	28~40	520	7.5	18.5	30	15	30	40	50	50
	50	34~50	650	11	22	45	15	40	50	50	50
	63	45~63	819	15	30	55	20	50	60	50	50
	65	47~65	845	15	30	55	20	50	60	35	27
	17	11~17	221	4	7.5	11	5	10	15	100	100
	22	14~22	286	4	7.5	15	7½	15	20	100	50
	26	18~26	338	5.5	11	18.5	10	20	25	100	50
	32	22~32	416	7.5	15	22	10	25	30	100	50
	40	28~40	520	7.5	18.5	30	15	30	40	100	50
	50	34~50	650	11	22	45	15	40	50	100	50
63	45~63	819	15	30	55	20	50	60	100	50	
75	55~75	975	22	37	63	25	60	75	75	50	
90	70~90	1170	30	45	75	30	75	100	75	50	
100	80~100	1300	30	45	90	40	75	100	75	50	

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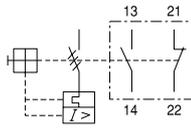
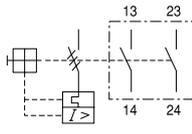
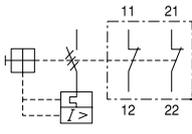
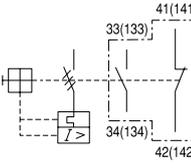
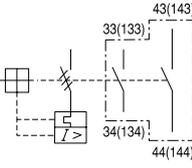
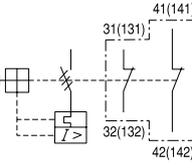
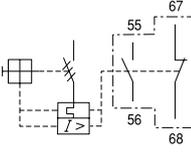
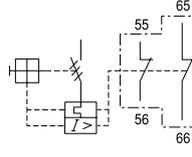
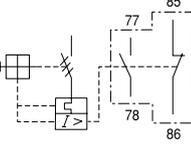
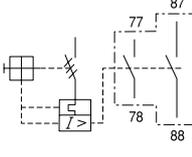
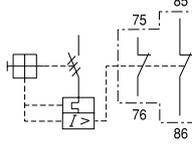
Instantaneous type

- Without thermal releases
- Magnetic release 13 le max.
- Protective function
 - short circuit



Type	Rated operational current I_e [A]	Thermal release Adjustment range [A]	Magnetic release Operating current [A]	Switching of 3 phase AC motors, AC-2, AC-3						400/415V	
				3-phase [kW] (50/60Hz)			3-phase [HP] (60Hz)			I_{cu} [kA]	I_{cs} [kA]
				230V	400V	690V	230V	460V	575V		
MMS-32HI	0.16	-	2.1	-	0.02	-	-	-	-	100	100
	0.25	-	3.3	0.03	0.06	-	-	-	-	100	100
	0.4	-	5.2	0.06	0.09	-	-	-	-	100	100
	0.63	-	8.2	0.09	0.12	0.25	-	-	-	100	100
	1	-	13	0.12	0.25	0.55	-	1/2	1/2	100	100
	1.6	-	20.8	0.25	0.55	1.1	1/3	3/4	1	100	100
	2.5	-	32.5	0.37	0.75	1.5	1/2	1 1/2	1 1/2	100	100
	4	-	52	0.75	1.5	3	1	2	3	100	100
	6	-	78	1.5	2.2	4	1 1/2	5	5	100	100
	8	-	104	1.5	3	5.5	2	5	5	100	100
	10	-	130	3	4	7.5	3	7 1/2	10	100	100
	13	-	169	3	5.5	11	3	7 1/2	10	100	100
	17	-	221	4	7.5	11	5	10	15	50	38
	22	-	286	4	7.5	15	7 1/2	15	20	50	38
26	-	338	5.5	11	18.5	7 1/2	15	20	50	38	
32	-	416	7.5	15	22	10	20	30	50	38	
40	-	520	7.5	18.5	30	15	30	40	40	30	
MMS-63HI	10	-	130	3	4	7.5	3	7 1/2	10	100	100
	13	-	169	3	5.5	11	3	7 1/2	10	100	100
	17	-	221	4	7.5	11	5	10	15	50	50
	22	-	286	4	7.5	15	7 1/2	15	20	50	50
	26	-	338	5.5	11	18.5	10	20	25	50	50
	32	-	416	7.5	15	22	10	25	30	50	50
	40	-	520	7.5	18.5	30	15	30	40	50	50
	50	-	650	11	22	45	15	40	50	50	50
	63	-	819	15	30	55	20	50	60	50	50
65	-	845	15	30	55	20	50	60	35	27	
MMS-100HI	17	-	221	4	7.5	11	5	10	15	100	100
	22	-	286	4	7.5	15	7 1/2	15	20	100	50
	26	-	338	5.5	11	18.5	10	20	25	100	50
	32	-	416	7.5	15	22	10	25	30	100	50
	40	-	520	7.5	18.5	30	15	30	40	100	50
	50	-	650	11	22	45	15	40	50	100	50
	63	-	819	15	30	55	20	50	60	100	50
	75	-	975	22	37	63	25	60	75	75	50
	90	-	1170	30	45	75	30	75	100	75	50
100	-	1300	30	45	90	40	75	100	75	50	

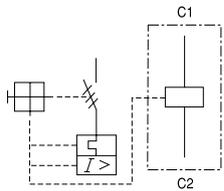
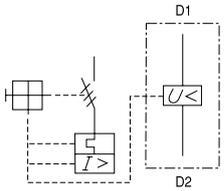
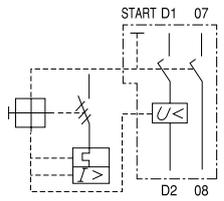
Accessories (Electrical Auxiliaries)

Type	Description	Connection diagram		
FX... 	Auxiliary Switch <ul style="list-style-type: none"> Front mounting 2-pole One front mounting module per circuit breaker 	1NO1NC 	2NO 	2NC 
LX... 	Auxiliary Switch <ul style="list-style-type: none"> Side mounting on the left 2-pole One side mounting module per circuit breaker 	1NO1NC 	2NO 	2NC 
LA... 	Any Trip Alarm Switch <ul style="list-style-type: none"> Operates in case of trip Side mounting on the left 2-pole Set LA first in case of using LX together (MMS-63 can not accept LX and LA together) For MMS-32 and MMS-63/100 products are separated. 	1NO1NC 	2NC 	
LAM... 	Magnetic Trip Alarm Switch <ul style="list-style-type: none"> Operates in case of short circuit accidents that is over 20 times of the rated current Side mounting on the left 2-pole Set LAM first in case of using LX together 	1NO1NC 	2NO 	2NC 

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Accessories (Electrical Auxiliaries)

Type	Description	Connection diagram	
RS... 	Shunt release <ul style="list-style-type: none"> Side mounting on the right One side mounting module per circuit breaker. Can not use with RU or RUX 		24V 50Hz / 28V 60Hz 110V 50Hz / 120V 60Hz 200V 50Hz / 200~220V 60Hz 220~230V 50Hz / 240~260V 60Hz 240V 50Hz / 277V 60Hz 380~400V 50Hz / 440~460V 60Hz 415~440V 50Hz / 460~480V 60Hz
RU... 	Undervoltage release <ul style="list-style-type: none"> Side mounting on the right One side mounting module per circuit breaker. Can not use with RU or RUX 		24V 50Hz / 28V 60Hz 110V 50Hz / 120V 60Hz 200V 50Hz / 200~220V 60Hz 220~230V 50Hz / 240~260V 60Hz 240V 50Hz / 277V 60Hz 380~400V 50Hz / 440~460V 60Hz 415~440V 50Hz / 460~480V 60Hz
RUX... 	Undervoltage release with Switch <ul style="list-style-type: none"> Side mounting on the right Include 2NO Auxiliary contact One side mounting module per circuit breaker. Can not use with RU or RUX Can not attach to MMS-32S 		24V 50Hz / 28V 60Hz 110V 50Hz / 120V 60Hz 200V 50Hz / 200~220V 60Hz 220~230V 50Hz / 240~260V 60Hz 240V 50Hz / 277V 60Hz 380~400V 50Hz / 440~460V 60Hz 415~440V 50Hz / 460~480V 60Hz



● E-Handle (Rotary-type)

MMS E-Handle is a Rotary-type Handle accessory which can be attached to the front to control and verify the ON, TRIP, OFF condition of Manual Motor Starters under the situation of closing panel.

- Application Model : MMS-32H/HI, MMS-63S/H/HI, MMS-100S/H/HI
- Operation temp. : -20~ +60°C
- CE and UL certified
- Degree of protection : IP65 or UL 50 Type 3R (Separately)
- Locking device : Lockable in on/off position
- Material of insulation : Plastic (PA66)

Type	Application MMS	Remarks
MEH-32	MMS-32H, 32HI	Length of shaft : 115 or 315mm
MEH-63	MMS-63S, 63H, 63HI	
MEH-100	MMS-100S, 100H, 100HI	

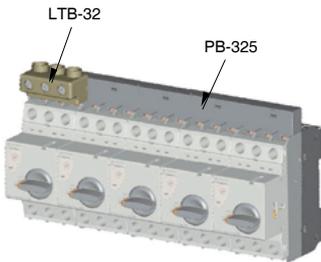


● Phase Bus System

It is a device for a parallel connection with power terminals in the circuit lined up by MMS, and it can provide the solution “Simple wiring” and “Compact wiring space”.

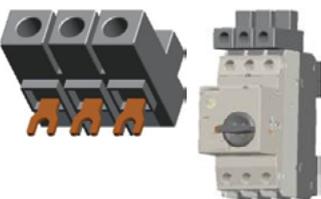
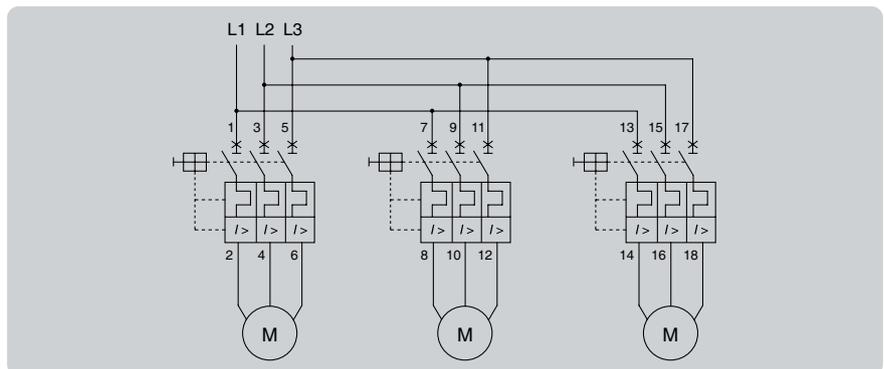
- Application Model : MMS-32, 63
- CE and UL certified
- Safety Cover built-in
- RoHS compliance

Type	Application MMS	Number of Terminals	Rated current	Safety cover attached
PB-322	MMS-32S, 32H, 32HI	2	63A	PBPC-32
PBL-322	MMS-32S, 32H, 32HI with Aux (LX or LA or LAM)	2		
PB-323	MMS-32S, 32H, 32HI	3		
PBL-323	MMS-32S, 32H, 32HI with Aux (LX or LA or LAM)	3		
PB-324	MMS-32S, 32H, 32HI	4		
PB-325	MMS-32S, 32H, 32HI	5	108A	PBPC-63
PB-632	MMS-63S, 63H, 63HI	2		
PB-633	MMS-63S, 63H, 63HI	3		



Model	LTB-32
Pole	3P
Mounting location	Upstream
IP degree of protection	IP20 according to IEC 60529
Rated insulation voltage (Ui)	690V according to IEC 60947-1
Rated operational current (Ie)	63A
Terminal torque	1.7 N.m- on screw clamp terminals

● Diagram



● Terminal Block (TB 32)

It is an accessory device for ensuring the insulation distance between phases. When this device is used, it meets the requirements of UL Combination Motor Controller Type E.

- Application Model : MMS-32H, HI

dItem code	Descriptionddd	Remark
62671941002	TERMINAL ASS'Y,LUG,TB-32	For Type-E self-protected motor controller

Manual Motor Starters

Product Selection Guide

Accessories (Electrical Auxiliaries)



● Enclosure

Case cover of MMS enclosure is specifically designed with dust-proof and corrosive-proof structure.

Therefore, it is the optimum product to use in dusty areas such as cement plants, cotton mills as well as in the presence of corrosive gas or liquid (excl. explosive, flammable gas) such as fertilizer, refinery, and plating plant.

- Application Model: MMS-32H/HI
- Operation temp. : -20~ +60°C
- CE and UL certified
- Degree of protection : IP65
- Material of insulation :Plastic(ABS)

Type	Application MMS	Remarks
EPH-32	MMS-32H, 32HI	Surface mount



● Dial Cover

Dial cover is used to protect the set value from the operation that is not intended.

- Application Model : MMS-32, 63,100 (All types)

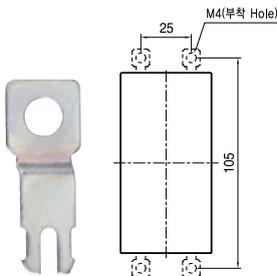


● Insulation Barrier

Insulation barrier is used to enlarge the creepage distance and clearance to meet the requirement of UL.

- Application Model : MMS-100

Type	Application MMS
IB100	MMS-100S, 100H, 100HI



● Screw mounting holder

32AF MMS is only for DIN rail mountable by itself. Screw mounting holder is used to mount MMS on a panel by screws.

- Application Model : MMS-32

Type	Application MMS	Remarks
MP-32	MMS-32S, 32H, 32HI	For M4 screw

● **Direct adaptor and Mounting unit**

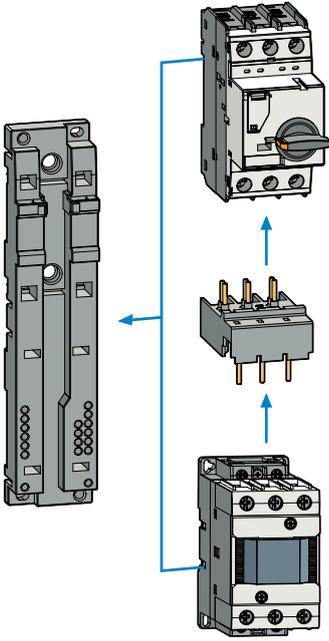
Direct adaptor , DA

Direct adaptor is used to connect MMS directly with a contactor

Mounting unit , MU

This device is attached module to connect joined MMS with a contactor

· Application Model : MMS+ Susol, Metasol contactor(MC-9~95, MC-6a~100a), Mini contactor



Direct adaptor		Mounting unit	Combined devices	Applying Contactor	
Frame	Name				
DA-16	DA-16SA	MU-45	MMS-32S + GMC-6M~16M	Mini-MC	
	DA-16SD		MMS-32S + GMD-6M~16		
	DA-16HA		MMS-32H + GMC-6M~16M		
	DA-16HD		MMS-32H + GMD-6M~16M		
DA-18	DA-18SA		MMS-32S + MC-6a~18a	Metasol MC	
	DA-18SD		MMS-32S + MC-6a~18a DC		
	DA-18HA		MMS-32H + MC-6a~18a		
	DA-18HD		MMS-32H + MC-6a~18a DC		
DA-22	DA-22SA		MMS-32S + MC-9b~22b		Metasol MC
	DA-22SD		MMS-32S + MC-9b~22b DC		
	DA-22HA		MMS-32H + MC-9b~22b		
	DA-22HD		MMS-32H + MC-9b~22b DC		
DA-32	DA-32SA		MMS-32S + MC-9~32(32a, 40a)	Susol, Metasol MC	
	DA-32SD		MMS-32S + MC-9~32(32a, 40a) DC		
	DA-32HA		MMS-32H + MC-9~32(32a, 40a)		
	DA-32HD		MMS-32H + MC-9~32(32a, 40a) DC		
DA-63	DA-63A	MU-55	MMS-63AF + MC-35~63 (50a, 65a)	Susol, Metasol MC (Lug Type Only)	
	DA-63D		MMS-63AF + MC-35~63 (50a, 65a) DC		
DA-95	DA-95A	MU-70	MMS-100AF + MC-65~95 (75a, 85a, 100a)		
	DA-95D		MMS-100AF + MC-65~95 (75a, 85a, 100a) DC		



Note) MMS and Contactor connected with Direct adaptor.